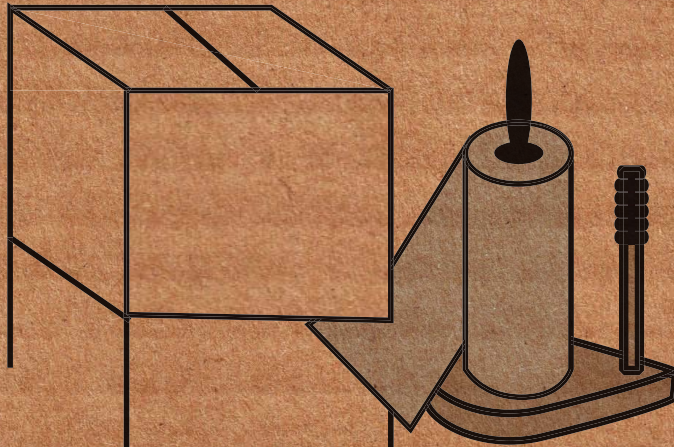
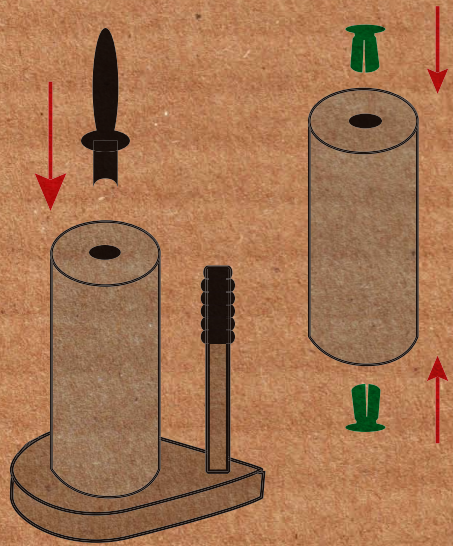


Manual Pallet Wrapping Tips

TO BEGIN:

Attach dispenser handle or plastic lugs (inserts).

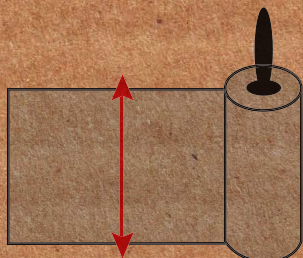
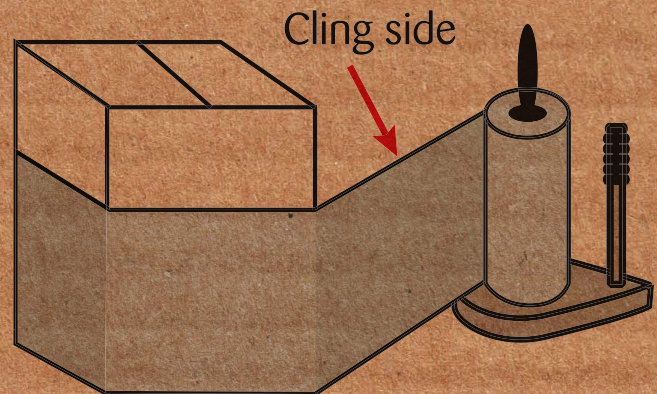


Secure End Of Film

Thread end of film in and around one corner of the pallet or tuck between layers of product.

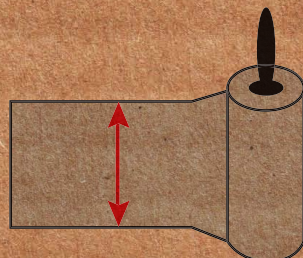
Cling (Tacky) Side To Load

Ensure that the cling (tacky) side of the film is facing the load as to avoid pallets sticking together if they come into contact during transportation.



Pre-Stretch Film

Pre-stretch film should be held with just enough tension to make the edge stand up but not so tight as to cause neck down.



Blown or Cast Film

When applied with the optimum level of stretch the film will neck down.

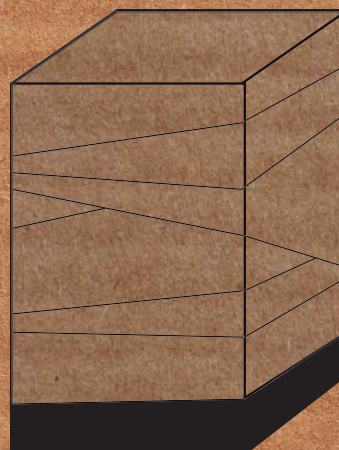
Maintain Sufficient Tension

The film should be applied with enough tension in order to stabilise the load sufficiently during transportation. The film should be held taut and in the case of pre-stretch film should be tugged at each corner to activate the film's memory. Blown and cast film should be stretched at the corners to maximise the film's strength. The roll should be held parallel to the load and perpendicular to the floor.

Secure Load To The Pallet, Cut and Press or Tuck

Ensure the pallet is wrapped into the load, so that the load won't shift during transportation.

When complete cut film and press the loose end against the load or tuck it behind one of the layers of film.



Completed Wrapped Pallet

The film should be overlapped by 50% and the load should be wrapped three times at the top and bottom to ensure the goods are held securely at all levels.